



Physicochemical properties and sorption capacities of sawdust-based biochars and commercial activated carbons towards ethoxylated alkylphenols and their phenolic metabolites in effluent wastewater from a textile district

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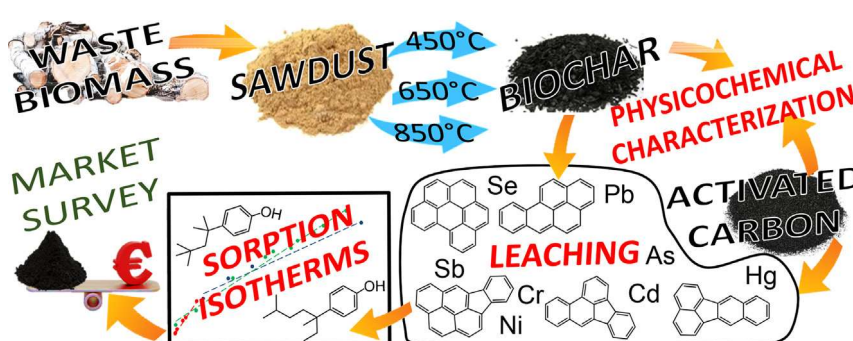
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HIGHLIGHTS

- Sorption by biochar of ethoxylated alkylphenols and alkylphenols was investigated.
- Biochars comply with the EN 12915-1/2009 limits for metal and PAH release in water.
- Biochar obtained at 650 °C (BC650) showed for most analytes the best sorptions.
- The best alkylphenol sorptions were 9–13 times lower in BC650 than activated carbon.
- A market survey showed biochar as cost-efficient compared to activated carbon.

GRAPHICAL ABSTRACT



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ABSTRACT

Three biochars were produced using sawdust from waste biomass, via a simple pyrolysis thermal conversion at 450, 650, and 850 °C (BC450, BC650, and BC850), without any activation process. These materials, together with vegetal and mineral commercial activated carbons (VAC and MAC), were characterized for their elemental composition, Brunauer–Emmett–Teller surface area, t-plot microporosity and Barrett–Joyner–Halenda mesoporosity. Moreover, iodine, phenol and methylene blue porosity indexes were measured. The materials were also evaluated for their pH of the point of zero charge, as well as near-surface chemical composition and surface functionality by means of X-ray photoelectron and Fourier-transform infrared spectroscopy. Ash content, water-extractable metals and polycyclic aromatic hydrocarbons (PAHs) were also determined. BC650 showed a much higher surface area ($319 \text{ m}^2 \text{ g}^{-1}$) compared to BC450 ($102 \text{ m}^2 \text{ g}^{-1}$), as well as an increase in aromatization and the residual presence of functional polar groups. BC850 exhibited a loss of polar and aromatic groups, with the dominance of graphitic carbon and the highest value of surface area ($419 \text{ m}^2 \text{ g}^{-1}$). Biochars comply with the EN 12915-1/2009 limits for

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